

## TRAP VALVE STATION WITH BLOWDOWN PISTON VALVE **TVS**

(DN 15 - 20 / DN 1/2" - 3/4")

## **General Description**

Bitherm TVS is a compact combination of valves and a trap performing all the functions of steam trap module, permitting discharge of condensate as well as maintenance when required.

Steam traps with universal connector can be fitted to a Bitherm TVS.



# Components

The TVS main components are:

- TVS Body.
- Inlet Isolation Piston Valve.
- Outlet Isolation Piston Valve.
- Inlet Blowdown Piston Valve.
- Outlet Blowdown Piston Valve.

# Operating conditions

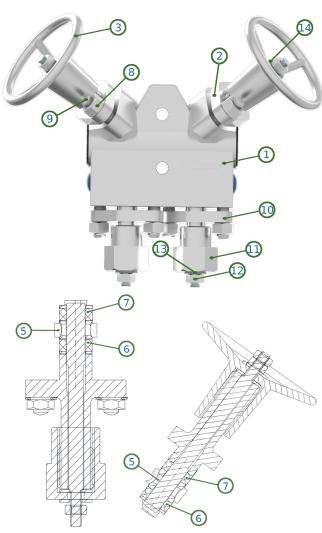
Max. Pressure Amb. Temp.:	51.1 bar
Max. Pressure 400°C:	34.7 bar
Max. Temperature:	400°C

TVS Body Rating 300#

## Connections

- Socket Weld: 1/2", 3/4".
- Other connections upon request.

### **Materials**



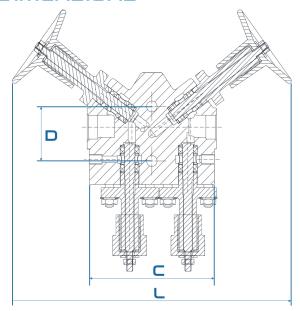
#### **Materials**

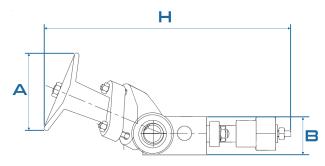
1	Body	ASTM A105
2	Bonnet	ASTM A105
3	Hand wheel	ASTM A216 WCB
4	Integral piston	ASTM A276 TP 410
5	Lantern bush	ASTM A276 TP 410
6	Lower valve ring	KLINGER STD.
フ	Upper valve ring	KLINGER STD.
8	Bonnet nut M8	ASTM A194 Gr. 2H
9	Stud	ASTM A193 Gr. B7
10	Bottom bonnet	ASTM A105
11	Bot. Handwheel	ASTM A105
12	Hand wheel nut	AISI 316
13	Belleville washer	50 Cr. V4
14	Plain washer	AISI 304



#### TRAP VALVE STATION WITH BLOWDOWN PISTON VALVE

#### Dimensions





H (mm)	212
L (mm)	290
A (mm)	120
B (mm)	35
<b>C</b> (mm)	122
D (mm)	50
<b>€</b> (mm)	10

Approximate weight: 4,5Kg

### Other charasteristics

Bitherm TVS can be remotely monitored by SmartWatchWeb system in order to detect anomalies during operation, such as external or internal leaks, condensate discharge temperature, pressure and backpressure problems in order to improve the energy efficiency of the installation.

#### BENEFITS OF TVS

Bitherm TVS has the following advantages in comparison to a conventional trap module:

- Ease of installation.
- Quick connection with universal steam trap.
- Testing trap online.
- Bypass when trap is being operated.
- Ease of depressurization.
- Compact and rugged.

### **SPARE PARTS**



Spare parts list:

- Integral piston kit.
- Blowdown pston valve.

Produced in accordance with Article 4.3 del PED - European Pressure Equipment Directive - PED 2014/68/EU.

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For more information please visit web www.bitherm.com or contact your Bitherm's distributor.



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